

K-60 Wrapid Sleeve™

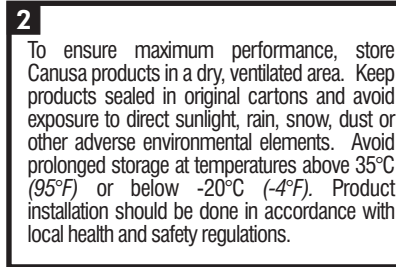
One-piece protective sleeve with pre-attached closure

Product Description



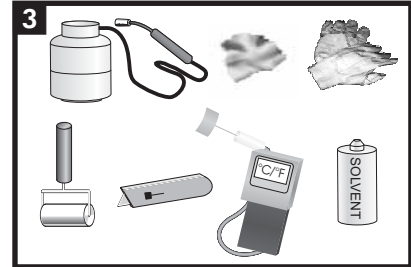
Canusa K-60 Wrapid Sleeves™ are shipped pre-cut with a pre-attached closure. The adhesive is protected from contamination by an inner release liner.

Storage & Safety Guidelines



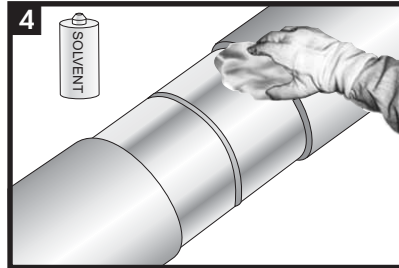
To ensure maximum performance, store Canusa products in a dry, ventilated area. Keep products sealed in original cartons and avoid exposure to direct sunlight, rain, snow, dust or other adverse environmental elements. Avoid prolonged storage at temperatures above 35°C (95°F) or below -20°C (-4°F). Product installation should be done in accordance with local health and safety regulations.

Equipment List

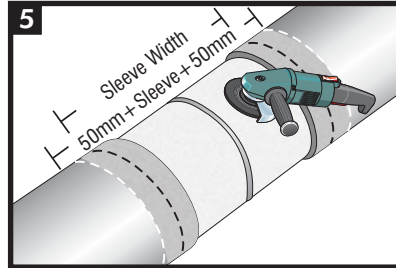


Propane tank, hose, torch & regulator
Appropriate tools for surface abrasion
Knife, roller, rags & approved solvent cleanser
Digital thermometer with suitable probe
Standard safety equipment; gloves, goggles, hard hat, etc.

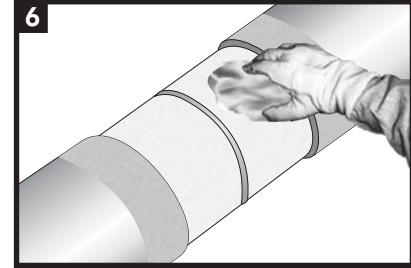
Surface Preparation



Ensure that the coating edges are beveled to at least 30°. Clean exposed steel and adjacent pipe coating with a solvent cleanser to remove the presence of oil, grease, and other contaminants, if present.

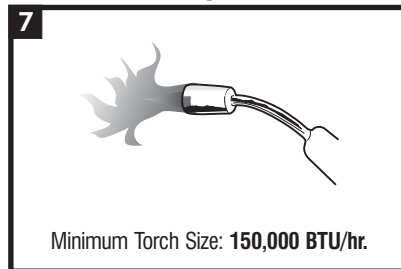


Ensure that the pipe is dry before cleaning. Using a hand or power wire brush, abrade the pipe to a minimum of St3/SP3. Lightly abrade the pipe coating adjacent to the cutback area to a distance of 50mm (2") beyond each end of the sleeve width.



Wipe clean or air blast the steel and pipe coating to remove foreign contaminants.

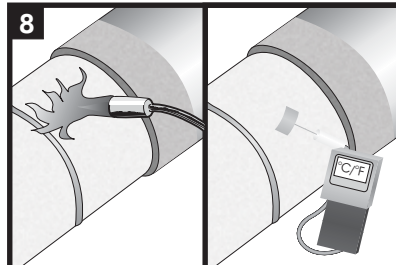
Flame Intensity & Torch Size



Minimum Torch Size: 150,000 BTU/hr.

Use **moderate** flame intensity for pre-heating and shrinking.

Pre-Heat

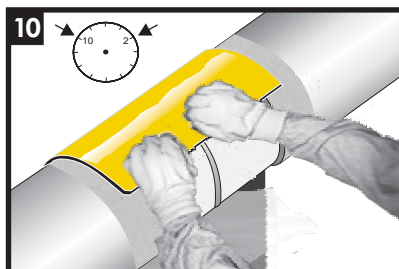


Pre-heat the joint area to the minimum of 65°C (150°F). Using a temperature measuring device, ensure that the correct temperature is reached on the steel and at least 50mm (2") on each side of the sleeve.

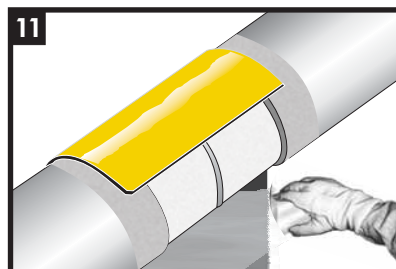
Sleeve Installation



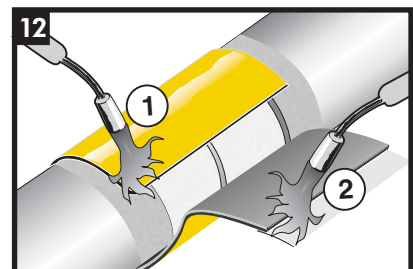
Partially remove the release liner and gently heat the underlap approximately 150 mm (6") from the edge.



Centre the sleeve over the joint so that the sleeve overlaps between the 10 and 2 o'clock positions. Press the underlap firmly into place.

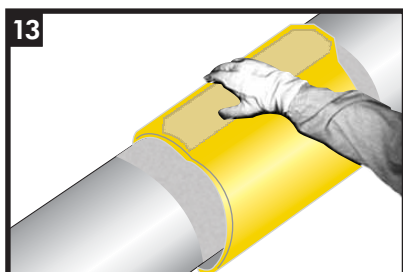


Remove the remaining release liner.

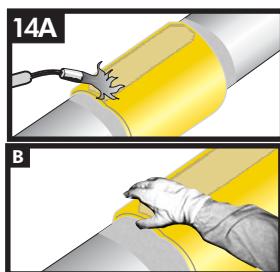


Wrap the sleeve loosely around the pipe, ensuring the appropriate overlap. Gently heat the backing of the underlap and the adhesive side of the overlap.

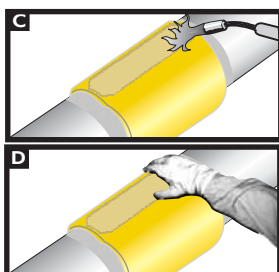
K-60 Wrapid Sleeve™



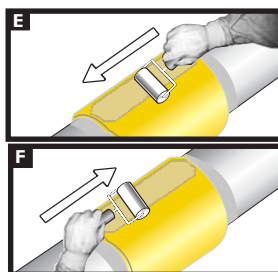
13 Press the closure firmly into place.



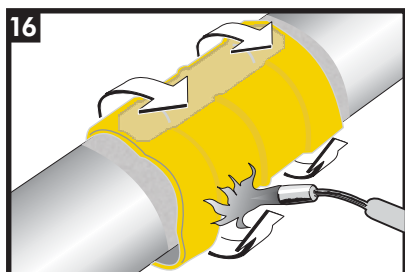
14A Gently heat the closure and pat it down with a gloved hand. Repeating this procedure, move from one side to the other. Smooth any wrinkles by gently working them outward from the centre of the closure with a roller.



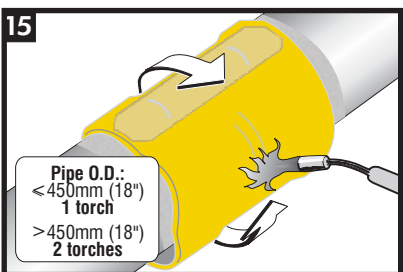
14B



14C

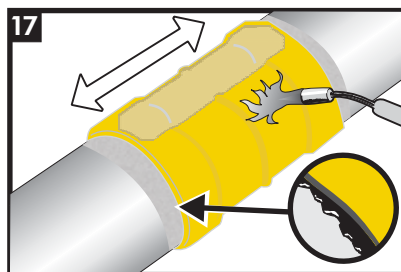


15 Continue heating from the centre toward one end of the sleeve until recovery is complete. In a similar manner, heat and shrink the remaining side.

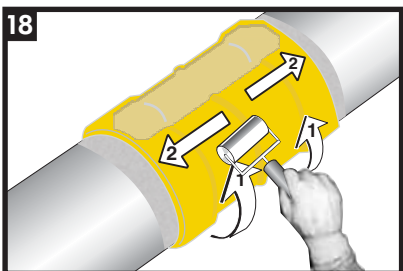


16 Using the appropriate torch, begin at the centre of the sleeve and heat circumferentially around the pipe. Use broad strokes. If utilizing two torches, operators should work on opposite sides of pipe.

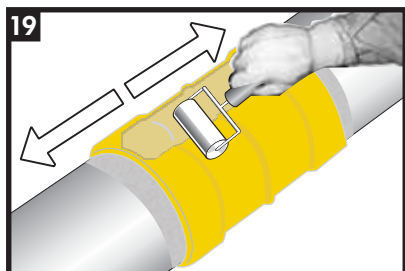
Pipe O.D.:
<450mm (18")
1 torch
>450mm (18")
2 torches



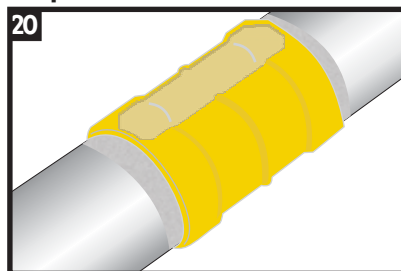
17 Shrinking has been completed when the adhesive begins to ooze at the sleeve edges all around the circumference. Finish shrinking the sleeve with long horizontal strokes over the entire surface to ensure a uniform bond.



18 While the sleeve is still hot and soft, use a hand roller to gently roll the sleeve surface and push any trapped air up and out of the sleeve, as shown above. If necessary, reheat to roll out air.



19 Continue the procedure by also firmly rolling the closure with long horizontal strokes from the weld outwards.



20 Visually inspect the installed sleeve for the following:

- Sleeve is in full contact with the steel joint.
- Adhesive flows beyond both sleeve edges.
- No cracks or holes in sleeve backing.

Backfilling Guidelines

After shrinking is complete, allow the sleeve to cool for 2 hours prior to lowering and backfilling. To prevent damage to the sleeve, use selected backfill material, (no sharp stones or large particles) otherwise an extruded polyethylene mesh or other suitable shield should be used.



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