



POLYKEN® #954 HT

Protective Pipeline Outerwrap

Polyken® Pipeline Coatings

System Description

Polyken 954 HT is a protective pipeline joint outerwrap that is used where a complete bond of outerwrap to tape is specified. Its tough polyethylene backing provides excellent mechanical protection to anti-corrosion joint wraps. The adhesive assures a complete bond and eliminates the need for tie-downs on the outerwrap. Polyken 954 HT is designed for hand application over the primary joint wrap.

Product Features/Benefits

- Worldwide reference lists**
 Proven long-term in-ground performance
- Tight Bond**
 Tough, pressure sensitive adhesives means the outerwrap bonds and stays permanently
- Easy Application**
 Engineered to achieve a taut, smooth wrap over a wide range of joint coatings, Polyken 954 HT is the first choice when protection of the primary joint wrap is required. It gives a smooth, tough protection to the pipeline under all climatic conditions, in any terrain, anywhere in the world.

Product Selection Guide

Normal Service (operating temperature)	-34°C (-30°F) to 85°C (185°F)
Compatible Line & Joint Coatings	Polyken Tapes 930, 932, 934, 980, 955, 942, 4000

Product Construction

954 HT

Total thickness	15 mils (0.39 mm)
Backing	11 mils (0.28 mm)
Adhesive	4 mils (0.10 mm)
Backing color	White

Product Properties

	Test method	Typical Value
Tensile Strength	ASTM D1000	20 lbs/in (52 N/cm)
Elongation	ASTM D1000	200 %
Adhesion to backing	ASTM D1000	45 oz/ in (5n/cm)

* Peak Average of Adhesion to it's own backing

Ordering Information

Polyken 954 HT Tape Coating is available in roll form

Example : 954 HT WHI 2x100 1.5

954 HT	Product type	Standard Ordering options
15	Total tape thickness in mils	15 mils (0.38 mm)
WHI	Tape backing color	White (WHI)
2	Tape width in inches	2" (50 mm), 4"(101 mm), 6"(152 mm)
100	Tape roll length in feet	100 ft (30 M)
1.5	Tape inner core diameter in inch	1.5" (38 mm)

For other ordering options please contact your Berry Plastics representative.

Equation for Pipe Coating Requirements

$$\frac{(\text{Width of Coating in inches}) \times (\text{Area of pipe in square feet})^*}{(\text{Width of Coating in inches} - \text{Overlap in inches}) \times 100} = \text{Squares}^{**} \text{ of Coating Required}$$

* Area of pipe in square feet = (Diameter in inches) / 12 x 3.1416 x (Length in ft)

** One Square = One hundred square feet = 9.29 square meters

$$\frac{(\text{Width of Coating in mm}) \times (\text{Area of pipe in square meter})^*}{(\text{Width of Coating in mm} - \text{Overlap in mm})} = \text{Square meters of Coating Required}$$

*Area of pipe in square meter = (Diameter in mm) /1000 x 3.1416 x (Length in meter)

DS-954 HT-REV-2-Feb10

Berry Plastics warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the technical data sheet when used in compliance with Berry Plastics written instructions. Since many installation factors are beyond the control of Berry Plastics, the user shall determine the suitability of the products for the intended use and assume all risks and liabilities in connection herewith. Berry Plastics liability is stated in the standard terms and conditions of sale. Berry Plastics makes no other warranty either expressed or implied. All information contained in this technical data sheet is to be used as a guide and is subject to change without notice. This technical data sheet supersedes all previous data sheets on this product.



Local Distributor / Representative:

For contact details of local Distributors / Representatives
Please visit www.berrycpg.com.

Headquarters : Berry Plastics Tapes & Coatings Division, Franklin MA, USA

Franklin, MA, USA
Tel: +1 508 918 1714
US Toll Free: +1 800 248 0149
Fax: +1 508 918 1910
CPG@berrypastics.com

Houston, TX, USA
Tel: +1 713 676 0085
US Toll Free: 01 888 676 7202
Fax: +1 713 676 0086
CPGH@berrypastics.com

Tijuana, Mexico
Tel USA +1 858 633 9797
Fax US: +1 858 633 9740
Tel Mexico: +52 664 647 4397
Fax Mexico: +52 664 647 4370
CPGTJ@berrypastics.com

Westerlo, Belgium
Tel. +32 14 722500
Fax +32 14 722570
CPGE@berrypastics.com

Baroda, India
Tel: +91 2667 264721
Fax: +91 2667 264724
CPGIN@berrypastics.com