

## POLYKEN<sup>®</sup> 1027

### Product Information

**Product description:** Polyken<sup>®</sup> liquid adhesive systems are recommended for use with only Polyken<sup>®</sup> coating systems. The liquid adhesive systems consist of butyl based elastomers blended with polymeric resins dissolved in an organic solvent system. They can be used for machine or hand brush applications and provide excellent adhesion to the pipe substrate and cathodic disbondment resistance.

Liquid adhesive system is ideal for hand brush application to rough, reconditioned, or grit-blasted pipe surfaces. It provides a uniformly smooth, instant tack surface for Polyken<sup>®</sup> coating systems.

#### Caution:

- Store away from heat source. Read all label instructions prior to use.
- Properly stored, all Polyken<sup>®</sup> liquid coating systems have a shelf life of 3 years. Please request an application specification and storage guideline from Seal For Life.
- Polyken<sup>®</sup> liquid adhesive systems are FLAMMABLE MIXTURES.

#### Features:

- Excellent adhesion
- Excellent cathodic disbondment resistance
- Conforms to local and national standards

#### Benefits:

- Ensures permanent bond of coating system
- Provides long term corrosion prevention

### Product properties

Property	Typical values
<b>Base</b>	Rubber/Resins
<b>Solvent</b>	V.M. & P Naptha
<b>Total Solids</b>	30 %
<b>Weight/Gallon</b>	6.76 lb
<b>Weight/Liter</b>	0.81 kg
<b>Viscosity</b>	Medium Syrup
<b>Flash Point</b>	4°C (40°F)
<b>VOC</b>	0.59 kg/l (4.9 lb/gal)
<b>Shelf Life</b>	3 years
<b>Coverage rate (estimated/varies)</b>	300 ft <sup>2</sup> /gallon 7.38 m <sup>2</sup> /liter

### Product selection guide

<b>Max. operating temperature</b>	93°C (200°F)
<b>Additional mechanical layer</b>	Subsequent Polyken coating systems
<b>Compatible line coatings</b>	Carbon steel, PE, FBE, PP,CTE, Tape,
<b>Recommended pipe preparation</b>	SSA-ST2 (SSPC-SP3) or SSA-SA 2 (SSPC-SP6) 1 – 3 mil anchor profile (25 – 76 micron anchor profile)
<b>Performance</b>	AWWA, DIN, EN standards

### Product construction

	<b>1027</b>
<b>Adhesive color</b>	Black

### Ordering information

Description
1027-LIQUID ADH 1 quart
1027-LIQUID ADH 1 gallon
1027-LIQUID ADH-4.75 gallon-18L
1027-LIQUID ADH 55 gallon

For other ordering options please contact your Seal For Life representative.

Application instruction: Job preparation	
<b>Tools, equipment and auxiliaries</b>	Temperature gauge, DFT/WFT gauge Primer application equipment/agitator,
<b>Additional coating materials</b>	Subsequent Polyken coating systems, 933-25, 931, 939
<b>High humidity</b>	Polyken® 1027 can be applied in a humid atmosphere. The substrate should be free from condensing water which can be reached by keeping the temperature at least 5°F (3°C) above dew point.
<b>Work area and substrate</b>	The substrate surface should be dry, clean and protected against negative weather influences.
<b>Product conditions</b>	The Polyken® 1027 shall be stored and/or transported in a dry, ventilated location. Storage temperature shall be a minimum of 60°F (16°C) and a maximum of 125°F (52°C). The minimum primer temperature for application will be 60°F (16°C).

Application instruction: Surface preparation	
<b>General</b>	The area to be coated has to be clean, dry, and free from oil, grease and dust. All contamination including mill-scale has to be removed.
<b>Degreasing</b>	Degrease surfaces with Toluene or Heptane and e.g. a lint-free cloth.
<b>Preventing condensation of water</b>	Prior to and during the application, the temperature of the substrate(s) must be at least 5°F (3°C) above the dew point.
<b>Substrate temperature</b>	Temperature of the substrate should preferably be between +68°F and +104°F (+20°C / +40°C). Preheating may be required.

Application instruction: Brief version	
<b>Step 1</b>	Clean substrate to SSA-ST2, SSPC-SP3 (power wire brush) or SSA-SA 2, SSPC-SP6 (commercial blast). Surface (anchor) profile depth shall be no less than 1.0 mils (25 micron) and no greater than 3 mils (76 micron).
<b>Step 2</b>	Uniform primer application achieving 2 to 3 mil WFT. Primer should be "dry to touch" before application of inner layer.

\* For further detailed information, please view the corresponding Application Guideline \*

Handling and commissioning	
<b>Exposure to loads</b>	Objects coated with Polyken® 1027 should not be exposed to loads e.g. from supports- or lifting equipment.
<b>Backfill</b>	Backfill is possible immediately after completion of the coating application and after the subsequent Polyken coating system has been applied. Consult application guidelines for specific instructions. Backfill should be clean and not contain any foreign items that can cause damage to the coating system.

Information	
<b>Documentation</b>	Extensive information is available on our website. Application instructions and other documentation can be obtained by contacting our offices, from our local distributor or by sending an email to <a href="mailto:info@sealforlife.com">info@sealforlife.com</a>
<b>Certified staff</b>	Application of the described coating system should be carried out by certified personnel.



[www.sealforlife.com](http://www.sealforlife.com)

DISCLAIMER: Seal For Life Industries warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the technical data sheet when used in compliance with Seal For Life Industries' written instructions. Because many installation factors are beyond the control of Seal For Life Industries, the user shall determine the suitability of the products for the intended uses and assume all risks and liabilities in connection herewith. Seal for Life's liability is stated in its General Terms and Conditions of Sale. Seal For Life Industries makes no other warranty either express or implied. All information contained in this technical data sheet is to be used as a guide and is subject to change without notice. This technical data sheet supersedes all previous data sheets on this product. Seal For Life Industries is a registered marks of the Berry Global Group, Inc. or its affiliates.

Local distributor / representative

For contact details of local distributor / representative  
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